



DANOBAT

DRM

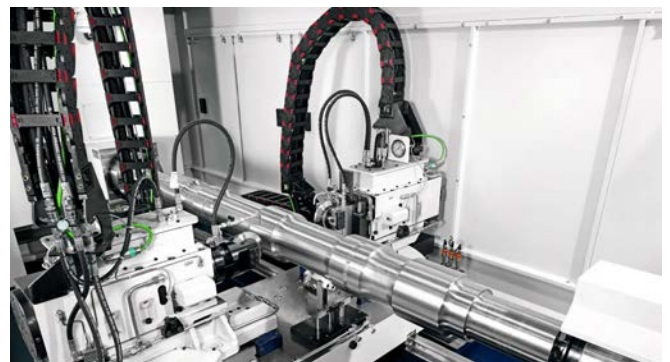
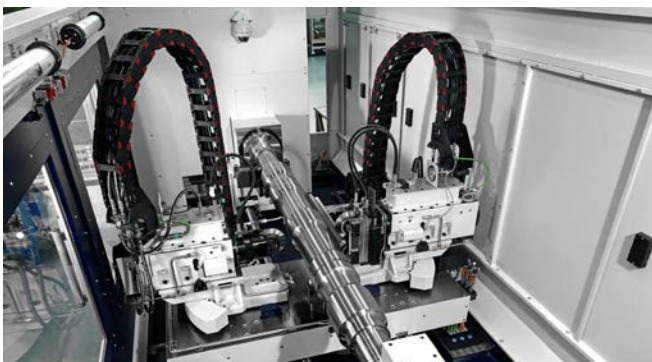
ROLLING MACHINE



The DANOBAT DRM rolling machine has been specially designed and manufactured to carry out rolling operations of cylindrical and transitional radius surfaces of railway axles.

BENEFITS:

- Machining of diameter and radius
- Fast tool change
- Complies with the GOST standards among others
- Rolling forces controlled by CNC



DRM

ROLLING MACHINE

TECHNICAL CHARACTERISTICS

DRM

Min. - Max. axle length	mm (inch)	1200-2800 (47.24-110.23)
Min. - Max. rolled diameters	mm (inch)	90-255 (3.54-10.03)
Swing with "B" axis tilted	mm (inch)	300 (11.81)
Rolling force range	kN	0-50

EQUIPMENT

- Drive disc with special diamond coating
- Can fit up to 8 rollers at one time
- Two centering points
- Automatic tool changer
- "B" axis for working angle

